

Production Planning in ERP

COURSE OUTLINE

Course Version: 15 Course Duration: 5 Day(s)

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Typographic Conventions

American English is the standard used in this handbook. The following typographic conventions are also used.





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Course Overview

TARGET AUDIENCE

This course is intended for the following audiences:

- Application Consultant
- Business Process Owner/Team Lead/Power User
- User



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Overview of Production Planning in SAP ERP

Lesson 1: Outlining the Supply Chain Planning Process

Lesson Objectives

UNIT 1

After completing this lesson, you will be able to:

• Analyze the Supply Chain Planning process

Lesson 2: Outlining the Core Production Planning Process

Lesson Objectives

After completing this lesson, you will be able to:

• Run the Production Planning process with SAP ERP



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Lesson 1: Outlining Demand Management

Lesson Objectives

After completing this lesson, you will be able to:

• Examine planning strategies

Lesson 2: Planning Make-to-Stock Production Without Consumption Logic

Lesson Objectives

After completing this lesson, you will be able to:

- Apply make-to-stock production (strategy 10)
- Apply production by lot size (strategy 30)

Lesson 3: Planning Make-to-Stock Production with Consumption Logic

Lesson Objectives

After completing this lesson, you will be able to:

- Apply planning with final assembly (strategy 40)
- Apply subassembly planning (strategy 70)

Lesson 4: Planning Make-to-Order Production Without Consumption Logic

Lesson Objectives

After completing this lesson, you will be able to:

• Apply pure make-to-order production (strategy 20)

Lesson 5: Planning Make-to-Order Production with Consumption Logic

Lesson Objectives

After completing this lesson, you will be able to:



• Apply planning without final assembly (strategy 50)

Lesson 6: Using Assembly Processing in Make-to-Order Production

Lesson Objectives

After completing this lesson, you will be able to:

• Apply assembly processing with production orders (strategy 82)

Lesson 7: Applying Demand Management Enhancements

Lesson Objectives

After completing this lesson, you will be able to:

- Apply reduction of planned independent requirements
- Apply MRP and demand management customizing elements systematically

Lesson 8: Analyzing Availability Checks

Lesson Objectives

After completing this lesson, you will be able to:

• Rate the different availability checks

UNIT 3 Material Requirements Planning Execution

Lesson 1: Outlining Material Requirements Planning

Lesson Objectives

After completing this lesson, you will be able to:

• Outline MRP principles

Lesson 2: Setting Up the MRP Prerequisites

Lesson Objectives

After completing this lesson, you will be able to:

• Apply prerequisites for MRP

Lesson 3: Executing the MRP Run

Lesson Objectives

After completing this lesson, you will be able to:

• Select the appropriate MRP run procedure

Lesson 4: Setting Up the MRP Run

Lesson Objectives

After completing this lesson, you will be able to:

• Set up the MRP run control parameters

Lesson 5: Planning MRP Interactively

Lesson Objectives

After completing this lesson, you will be able to:

• Apply the appropriate interactive planning method

Lesson 6: Applying Firming Mechanisms

Lesson Objectives

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After completing this lesson, you will be able to:

• Apply firming mechanisms to preserve planning results

UNIT 4 Technical Processes of Requirements Planning

Lesson 1: Calculating Net Requirements

Lesson Objectives

After completing this lesson, you will be able to:

• Explain net requirements calculation

Lesson 2: Applying Buffers in Net Requirements Calculation

Lesson Objectives

After completing this lesson, you will be able to:

• Apply buffers in net requirements calculation

Lesson 3: Calculating Lot Sizes

Lesson Objectives

After completing this lesson, you will be able to:

• Apply lot-sizing procedures

Lesson 4: Selecting Procurement Types

Lesson Objectives

After completing this lesson, you will be able to:

- Choose the appropriate procurement type
- Apply quota arrangement in Material Requirements Planning

Lesson 5: Setting Up Basic-Date Scheduling

Lesson Objectives

After completing this lesson, you will be able to:

Configure basic-date scheduling

Lesson 6: Setting Up Lead-Time Scheduling



Lesson Objectives

After completing this lesson, you will be able to:

• Configure lead-time scheduling

Lesson 7: Selecting BOM and Routing

Lesson Objectives

After completing this lesson, you will be able to:

- Configure automatic BOM selection
- Configure automatic routing selection

UNIT 5 MRP Results Processing and Evaluations

Lesson 1: Comparing an MRP List and a Stock/Requirements List

Lesson Objectives

After completing this lesson, you will be able to:

• Compare the use of an MRP list and a stock/requirements list

Lesson 2: Applying the Planning Table

Lesson Objectives

After completing this lesson, you will be able to:

• Apply the planning table

Lesson 3: Identifying Exception Messages

Lesson Objectives

After completing this lesson, you will be able to:

• Configure and interpret exception messages

Lesson 4: Applying Additional Evaluation Aids

Lesson Objectives

After completing this lesson, you will be able to:

• Apply additional evaluation aids



UNIT 6 Additional MRP Processes

Lesson 1: Applying Master Production Scheduling (MPS)

Lesson Objectives

After completing this lesson, you will be able to:

• Use master production scheduling

Lesson 2: Setting Up Long-Term Planning

Lesson Objectives

After completing this lesson, you will be able to:

• Set up a long-term planning scenario

Lesson 3: Executing Long-Term Planning

Lesson Objectives

After completing this lesson, you will be able to:

• Execute a long-term planning run

Lesson 4: Analyzing Multi-Site Planning

Lesson Objectives

After completing this lesson, you will be able to:

• Perform multi-site planning

Lesson 5: Setting Up MRP Areas

Lesson Objectives

After completing this lesson, you will be able to:

• Prepare the system for planning with MRP areas

Lesson 6: Applying MRP Areas

Lesson Objectives



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After completing this lesson, you will be able to:

• Apply storage location MRP areas