

SAP S/4HANA Manufacturing for Production Engineering and Operations

COURSE OUTLINE

Course Version: 19 Course Duration:

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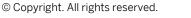
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Typographic Conventions

American English is the standard used in this handbook. The following typographic conventions are also used.

This information is displayed in the instructor's presentation	-
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Procedure	1 2 3
Warning or Caution	
Hint	
Related or Additional Information	>
Facilitated Discussion	
User interface control	Example text
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Course Overview

TARGET AUDIENCE

This course is intended for the following audiences:

- Project Manager
- Application Consultant
- Super / Key / Power User
- Industry Specialist



UNIT 1 Production Engineering and Operations Infrastructure

Lesson 1: Explaining Key Features and Benefits of SAP S/4HANA Manufacturing for Production Engineering and Operations (PEO)

Lesson Objectives

After completing this lesson, you will be able to:

- Understand the key features and benefits of SAP S/4HANA Manufacturing for production engineering and operations (PEO)
- Enable the production engineering and operations function modules in SAP S/4HANA

Lesson 2: Assigning Roles and Working with SAP S/4HANA PEO Apps on SAP Fiori Launchpad

Lesson Objectives

After completing this lesson, you will be able to:

- Explain which business roles are required for which SAP S/4HANA PEO apps
- Understand the grouping of SAP S/4HANA PEO apps on the SAP Fiori launchpad
- Manage SAP Fiori launchpad settings and create your own group with applications

Lesson 3: Setting Up Manufacturing Users for SAP S/4HANA PEO

Lesson Objectives

After completing this lesson, you will be able to:

- Explain the purpose of using manufacturing users in SAP S/4HANA Manufacturing for production engineering and operations
- Create a manufacturing user and assign to a default work center and plant



UNIT 2 **Production Engineering**

Lesson 1: Handing Over the Engineering Snapshot from PLM to Production Engineering

Lesson Objectives

After completing this lesson, you will be able to:

- Understand the purpose of Snapshot revisions
- Monitor Engineering Snapshots

Lesson 2: Preparing MBOM Creation (Based on Snapshot)

Lesson Objectives

After completing this lesson, you will be able to:

- Understand the difference between classical BOM and version-controlled BOM
- Manage unassigned EBOMs
- Explain the planning scope and change record concepts
- Prepare MBOM creation based on Snapshots

Lesson 3: Creating MBOMs based on EBOM using Visual Enterprise Manufacturing Planner (VEMP)

Lesson Objectives

After completing this lesson, you will be able to:

• Use the Visual Enterprise Manufacturing Planner for EBOM to MBOM conversion



UNIT 3 Setup of Shop Floor Routing

Lesson 1: Creating a Simple Shop Floor Routing and Assigning it a Manufacturing BOM

Lesson Objectives

After completing this lesson, you will be able to:

• Create a simple shop floor routing and assign it a manufacturing BOM

Lesson 2: Assigning Components, PRTs, and Documents to Operation Activities

Lesson Objectives

After completing this lesson, you will be able to:

Assign manufacturing BOM components to operation activities

Lesson 3: Defining Simple Work Instructions for Operation Activities

Lesson Objectives

After completing this lesson, you will be able to:

• Define simple work instructions for operation activities

Lesson 4: Releasing Shop Floor Routing and Creating a Production Version

Lesson Objectives

After completing this lesson, you will be able to:

- Use the error log to solve inconsistencies or errors
- Release the shop floor routing and create a production version



UNIT 4 The Basic Production Process

Lesson 1: Releasing and Managing Shop Floor Orders in SAP S/ 4HANA PEO

Lesson Objectives

After completing this lesson, you will be able to:

- Explain the difference between classical production order and a new shop floor order in SAP S/ 4HANA PEO
- Create and release new shop floor orders
- Manage shop floor orders using SAP Fiori apps

Lesson 2: Executing Serialized Production Process and Monitoring Production Results

Lesson Objectives

After completing this lesson, you will be able to:

- Assign work to individual production operators
- Explain how production operators can select the work to start in SAP S/4HANA PEO
- View and analyze production results using SAP S/4HANA PEO out-of-the-box reports
- Execute serialized production process by collecting component data, confirming individual operation activities, and viewing order confirmation

Lesson 3: Disassembling Components in Various Scenarios

Lesson Objectives

After completing this lesson, you will be able to:

- Describe how to disassemble components in various scenarios
- Disassemble components triggered by engineering change

Lesson 4: Recording Defects

Lesson Objectives

After completing this lesson, you will be able to:



- Record a defect in SAP S/4HANA PEO
- Record a defect for serialized material and view defect information in monitoring apps

Lesson 5: Executing Non-Serialized Production Process and Monitoring Production Results

Lesson Objectives

After completing this lesson, you will be able to:

• Take non-serialized materials through the production process

Lesson 6: Splitting a Shop Floor Order

Lesson Objectives

After completing this lesson, you will be able to:

• Split a Shop Floor Order

UNIT 5 Unitized Products and the Complex Assembly/Installation Process

Lesson 1: Understanding the Complex Assembly Process

Lesson Objectives

After completing this lesson, you will be able to:

• Explain the different types of assemblies required to define the complex assembly process and their distinguishing characteristics

Lesson 2: Understanding the Concept of Parameter Effectivity

Lesson Objectives

After completing this lesson, you will be able to:

• Understand the concept of parameter effectivity

Lesson 3: Preparing MBOM Creation for a Unitized Product

Lesson Objectives

After completing this lesson, you will be able to:

Create a change record and related planning scope for the EBOM to MBOM handover of a unitized product

Lesson 4: Handing Over EBOM to MBOM, Creating Related Planning Scopes, Creating Installation Kits, and Maintaining Parameter Effectivity

Lesson Objectives

After completing this lesson, you will be able to:

Hand over EBOM to MBOM, create related planning scopes, creating installation kits, and maintaining parameter effectivity



UNIT 6

Advanced Shop Floor Routing Part I: Setup and Start Workflow

Lesson 1: Defining Teams and Responsibilities

Lesson Objectives

After completing this lesson, you will be able to:

• Create teams and responsibilities for further use in the production process

Lesson 2: Creating a Workflow for the Shop Floor Routing

Lesson Objectives

After completing this lesson, you will be able to:

• Set up and start a workflow to manage advanced routing creation process



UNIT 7 Advanced Shop Floor Routing Part II: Effectivity, Components, **Inspection Characteristics, Work Instructions**

Lesson 1: Creating a New Shop Floor Routing with Effectivity and **Assigning Components**

Lesson Objectives

After completing this lesson, you will be able to:

Create a new shop floor routing with effectivity and assign components

Lesson 2: Creating Tabular Inspection Characteristics

Lesson Objectives

After completing this lesson, you will be able to:

Create tabular inspection characteristics for operation activities

Lesson 3: Managing Standard Texts

Lesson Objectives

After completing this lesson, you will be able to:

Create a standard text for copy

Lesson 4: Creating Interactive Work Instructions for Operation Activities

Lesson Objectives

After completing this lesson, you will be able to:

· Create interactive work instructions for operation activities



UNIT 8 Advanced Shop Floor Routing Part III: Qualifications and Buyoff

Lesson 1: Creating Qualifications and Assigning Qualifications to Objects in SAP S/4HANA PEO

Lesson Objectives

After completing this lesson, you will be able to:

• Create qualifications and assign them to objects in SAP S/4HANA PEO

Lesson 2: Setting Up Buyoff Cycle Templates

Lesson Objectives

After completing this lesson, you will be able to:

• Set up a buyoff cycle template

Lesson 3: Assigning Qualifications and Buyoffs to Operation Activities

Lesson Objectives

After completing this lesson, you will be able to:

• Assign qualifications and buyoffs to operation activities



UNIT 9 Advanced Shop Floor Routing Part IV: Tool Tracking

Lesson 1: Defining Trackable Tools and Assigning them to Shop Floor Routings

Lesson Objectives

After completing this lesson, you will be able to:

- Understand the concept of tool tracking
- Set up material master and equipment for trackable tools
- Assign a trackable tool to an operation activity
- Assign activity handles for automatic claiming and registering of tools

Lesson 2: Releasing the Shop Floor Routing, Creating a Production Version, and Approving Workflow Review Steps

Lesson Objectives

After completing this lesson, you will be able to:

• Release the shop floor routing, create a production version, and approve workflow review steps



UNIT 10 Advanced Production Process

Lesson 1: Claiming and Registering Tools During Production Execution

Lesson Objectives

After completing this lesson, you will be able to:

- Use the Track Tool Usage app to monitor status of trackable tools
- Start operation activities directly in the Perform Work app
- Claim and register tools during the production execution



UNIT 11 Management of Action Settings

Lesson 1: Defining Status and Action Schemas

Lesson Objectives

After completing this lesson, you will be able to:

- Explain the purpose of using status and action schemas in SAP S/4HANA PEO
- Define status and action schemas

Lesson 2: Defining Reason Codes and Reason Code Groups

Lesson Objectives

After completing this lesson, you will be able to:

- Explain the purpose of using reason codes and reason code groups in SAP S/4HANA PEO
- Create a reason code, create a reason code group, and assign the reason code to the group

Lesson 3: Setting Up Action Properties

Lesson Objectives

After completing this lesson, you will be able to:

- Explain the settings that can be configured for an action in SAP S/4HANA PEO
- Set up action properties

Lesson 4: Configuring Action Type Handlers

Lesson Objectives

After completing this lesson, you will be able to:

- Explain the purpose of using action type handlers in SAP S/4HANA PEO
- Assign type handlers to an action or an operation activity



UNIT 12 Setup of a Project System for Unitized Products

Lesson 1: Creating a Project for a Complex Product Using the Manage Major Assembly Projects App

Lesson Objectives

After completing this lesson, you will be able to:

- Explain how project management is integrated with the PEO complex assembly process
- Assign reference points to the major assembly's BOM items
- Create a new complex assembly project from Manage Major Assembly Projects app

Lesson 2: Assigning Reference Points to the Major Assembly BOM Items (Installation Kits)

Lesson Objectives

After completing this lesson, you will be able to:

- Create reference points in Customizing
- Assign reference points to the project's network activities

Lesson 3: Exploding the BOM for a Major Assembly

Lesson Objectives

After completing this lesson, you will be able to:

• Explode the BOM for a major assembly using the BOM-PS interface

Lesson 4: Monitor Project Requirements for Installation Kits and Run MRP for Planned Order Creation

Lesson Objectives

After completing this lesson, you will be able to:

• Monitor project requirements for installation kits and run MRP to cover open demand

Lesson 5: Converting Planned Orders to Production Orders

Lesson Objectives

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After completing this lesson, you will be able to:

Convert the planned orders for the installation kits into production orders to trigger the execution
process

Lesson 6: Checking Major Assembly Projects

Lesson Objectives

After completing this lesson, you will be able to:

• Perform consistency checks for your major assembly projects

UNIT 13 Management of Engineering Change During the Production Process

Lesson 1: Creating and Releasing a New EBOM Version

Lesson Objectives

After completing this lesson, you will be able to:

• Create and release a new EBOM version

Lesson 2: Managing Unassigned Modified EBOM Versions

Lesson Objectives

After completing this lesson, you will be able to:

- Manage unassigned EBOM versions
- Reuse an existing planning scope and create a new change record with new versions for EBOM and MBOM

Lesson 3: Performing Change Impact Analysis

Lesson Objectives

After completing this lesson, you will be able to:

Analyze the impact of the changes and add impacted objects to the change record

Lesson 4: Implementing Engineering Changes and Performing Execution

Lesson Objectives

After completing this lesson, you will be able to:

- Implement engineering changes
- Use the favorites and routing comparison capabilities
- Implement engineering changes, execute the updated production order, and view the as-built record for the production order

